

BestbaleTM

Installation Instructions

710 *Pro Series*

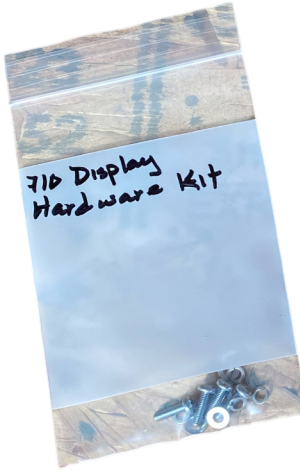
John Deere 348 *(and similar models)*



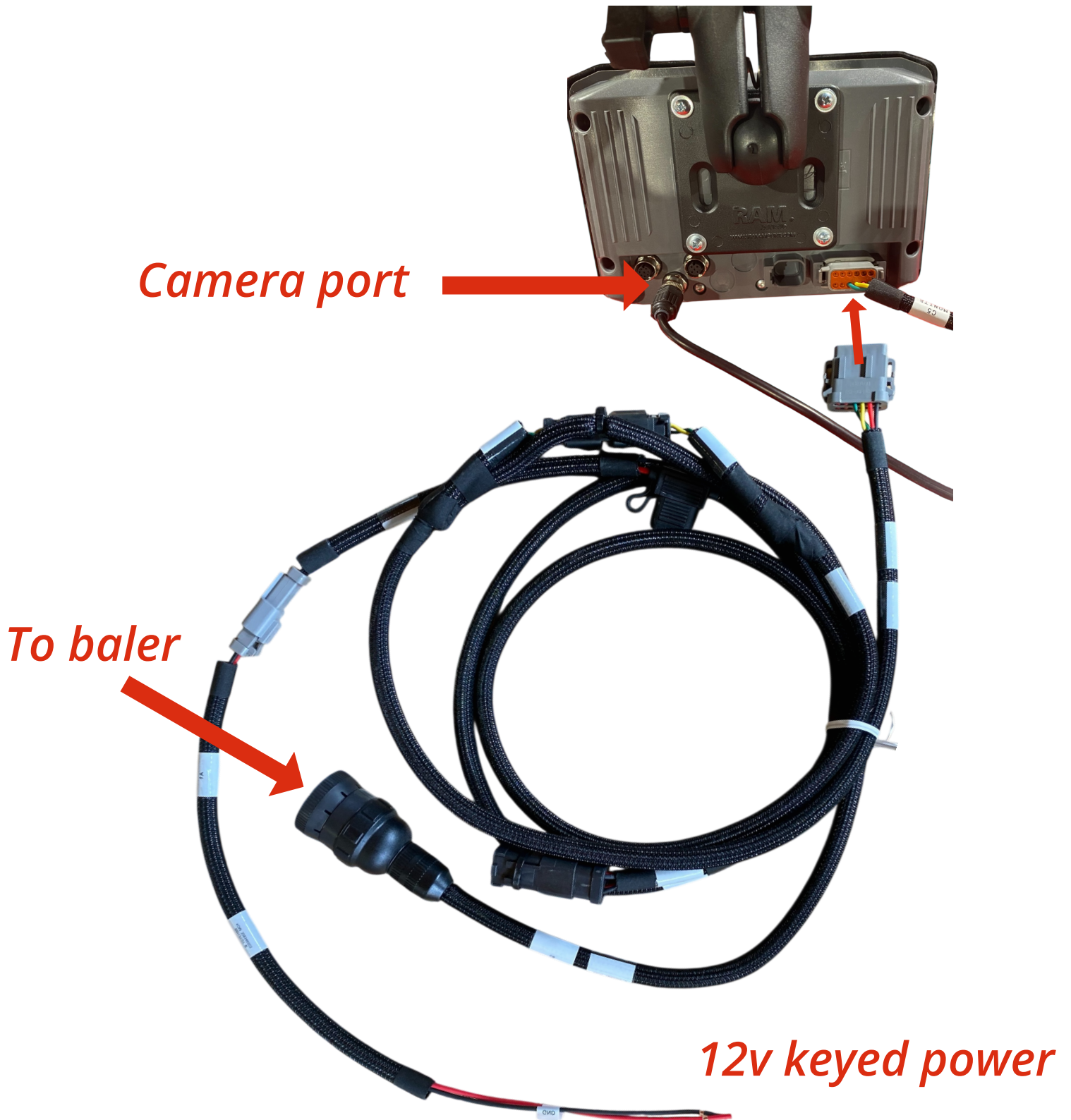
Scan for online instruction manual



Mount the monitor in the tractor



Connect cab harness to the monitor and to 12v 7.5 amp (minimum) keyed power.



Install stroke counter sensor



Video of stroke counter installation on Massey 1840, same guidelines apply

Open plunger arm cover



Locate mounting bolts



Loosely fit up 1026 bracket



Rotate flywheel so arm is near sensor



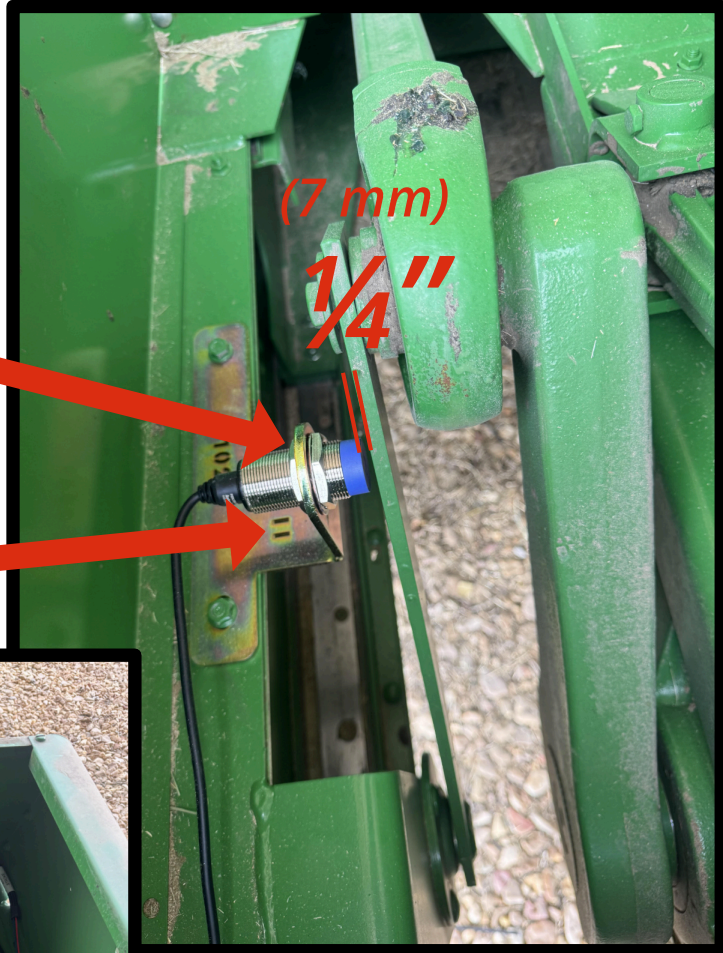
Install stroke counter sensor

IMPORTANT: Gap must be no more than 1/4"

- 1) Turn flywheel by hand so metal strap is at the closest possible point to the sensor.
- 2) Tighten bracket to frame.
- 3) Adjust the jam nuts so there is NO MORE THAN 1/4" GAP AT THE CLOSEST POINT.
- 4) Locktite may be used on jam nuts
- 6) Plug into X11 connector
- 7) Route harness so it's out of the way of moving parts.

Tighten M30 x 1.5 nuts really tight and check periodically after operation.

Zip tie cables out of the way



Zip tie cables out of the way

Install ECU/gray controller

Install gray controller onto inside cover, plugs into X7 and X8

Drill hole in sheet metal and use bolts or use self tapping screws.

Tidy up wires so they are secure to the baler.



Install valve and pressure transducer



Plugs into X12 and X13

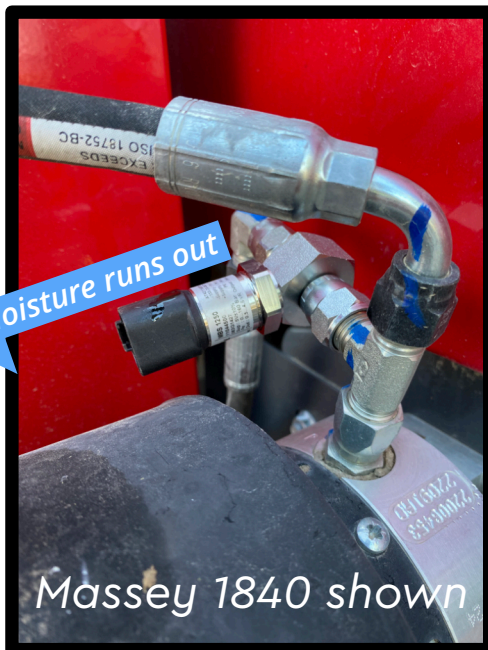


Video of valve installation
on Massey 1840

Video of pressure transducer installation
on Massey 1840

Install tee fitting so transducer
is angled downward.

Remove old valve
and install BestBale valve



Properly seat black and green O-ring

Check hydraulic oil level



Install bale tie sensor



Video of bale tie sensor installation tips on a Massey 1840, same guidelines apply.

IMPORTANT: Gap must be no more than 1/4"

- 1) Check M30 x 1.5 jam nuts periodically to ensure they remain tight.
- 2) Damage caused by unsecured jam nuts are not covered under BestBale warranty.
- 3) Locktite may be used to help secure the jam nuts.
- 4) Plug into X14.

Set gap to **NO MORE THAN 1/4"**

1/4"
(7 mm)

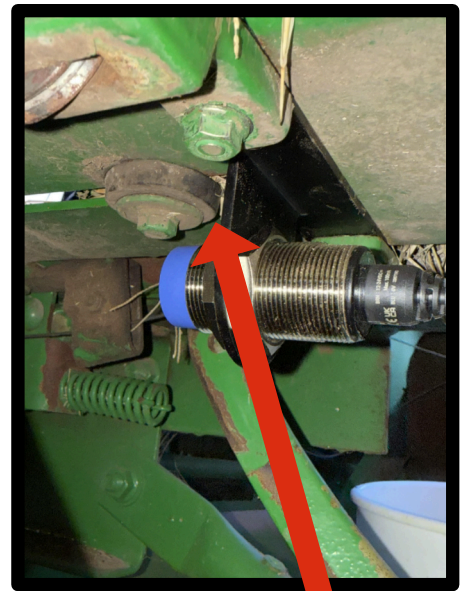


NOTE: The sensor should be sensing and the LED should be illuminated in the home position, as shown.

Install flake sensor

IMPORTANT: Gap must be no more than $\frac{1}{4}$ " when the hay dog is extended.

- 1) Extend the hay dog so it is at the closest point to the sensor.
- 2) Adjust the sensor using the jam nuts so that the sensor is **NO MORE THAN $\frac{1}{4}$ " (7mm)** away from the closest metal contact point of the haydog.
- 3) Plug into X22, routing the cables away from moving parts.



When the hay dog is extended, this point should be no more than $\frac{1}{4}$ " from the end of the sensor.

Underneath the chamber where the needles sit in the home position.

Note: Sensor should trigger any time a flake is fed into the chamber (hay dog extends) and then not be triggered when the hay dog is in the home position. LED light will indicate if it triggers properly during installation.

Run baler wire harness

TIP: LOOSELY secure BestBale harness to factory baler harness with zip ties until all connections are made, then tighten it to the baler harness after all the sensors are properly installed. This gives room to adjust the harness until all connectors are fitted.

A1/A2 Power in (12v 7.5 amp req)

C5 Monitor

C6 Tractor to baler

X6 Baler to tractor

X7 Gray controller

X8 Gray controller

X9 Power bus

X10 Ground bus

X11 Stroke sensor

X12 Valve coil

X13 Pressure transducer

X14 Bale tie

X16 Gazeeka/aux

X17 Scale amplifier

X21 LED lights

(if applicable, knotter hood)

X22 Flake counter



Recommended wire harness path

Install scale amplifier



Video for performing a hard zero of the scale amplifier

Install box to bracket, then bracket to baler.



Connect M12 wires from scale (no order)



Connect X17 wire harness



Perform hard zero if necessary

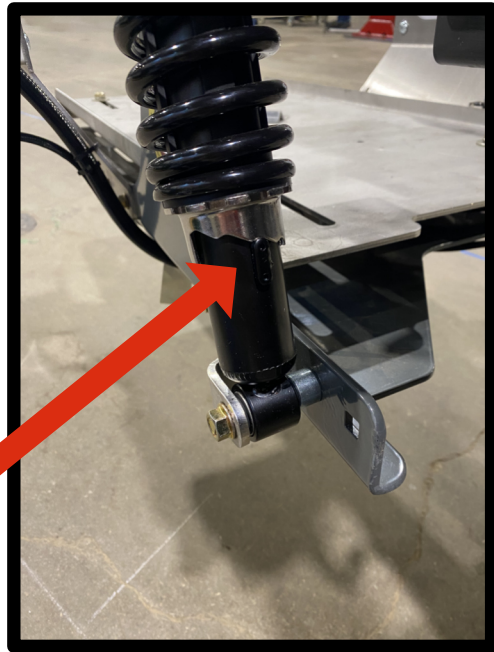


Install scale



Video for F500-18 scale installation overview

Install shock mount gauge and shock Start at middle setting for 50-60 lb bales



Install spacers/washers/nuts



Installed

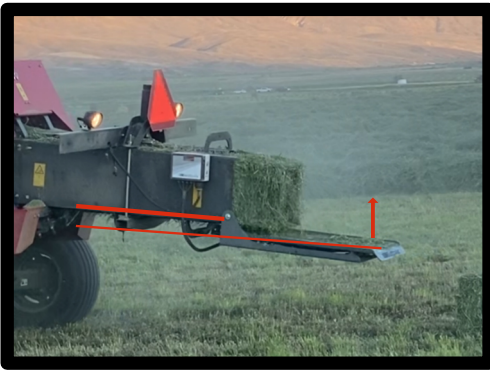


Install scale

IMPORTANT: Scale must weigh, drop bale, and have no weight before the next bale touches the scale.

- 1) Set the coilover spring tensioner at the bottom of the shock absorber to the middle setting
- 2) Adjust the scale platform forward/backward to desired bale length setting
- 3) Adjust upper shock mount up or down to set platform parallel with the baler chamber or slightly raised from the parallel position.

Parallel or slightly raised when empty



Slightly angled when loaded



Rebounds up and has no weight before next bale touches



Make sure baler is level to the ground when installed on tractor hitch.



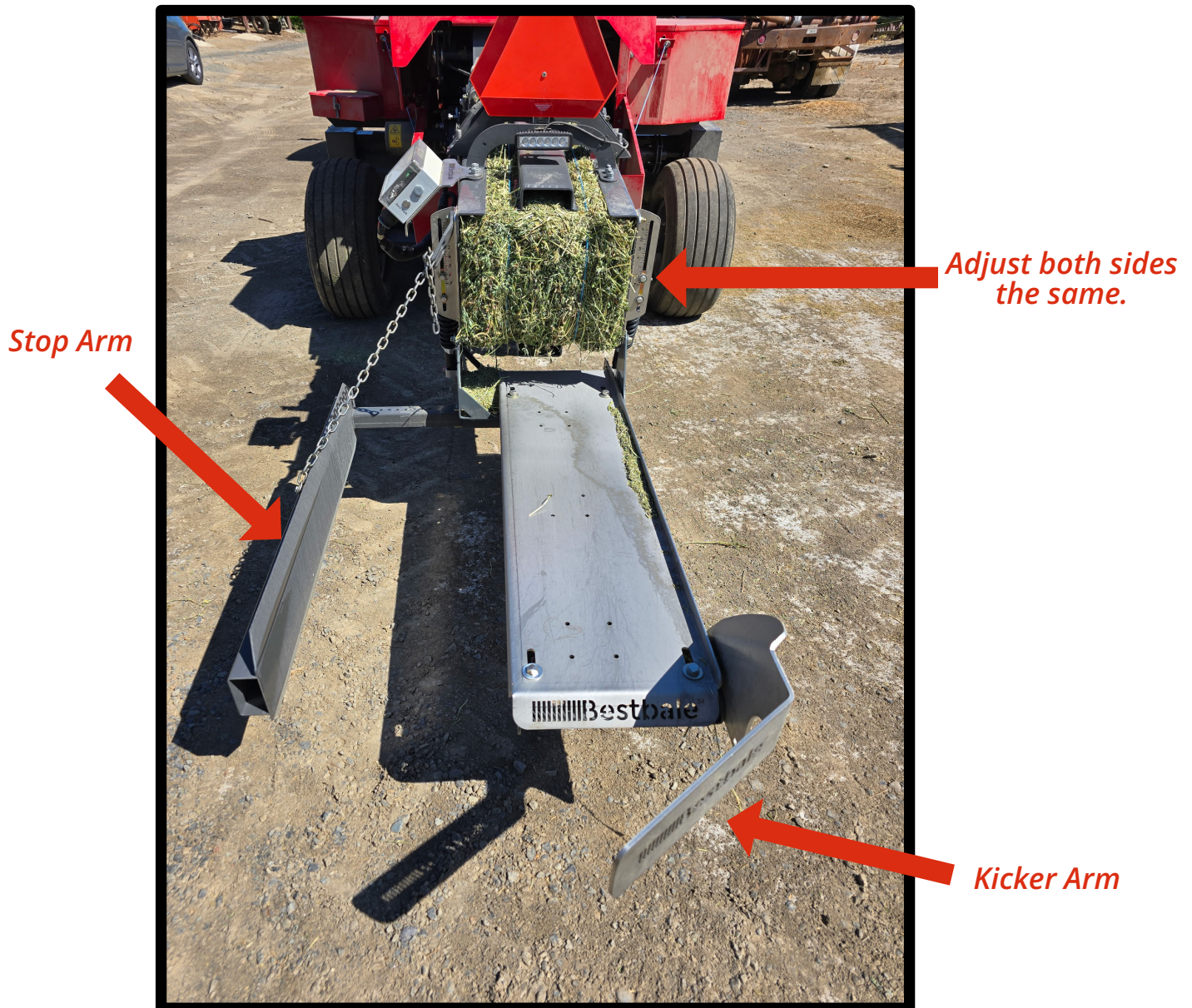
This is set for a ~36" bale

TIP: Set the platform farther forward for shorter, stickier bales, (alfalfa, steamer, etc) and farther backward for longer, more slippery bales (grass, straw, etc). Platform has adjustment for roughly 30-38" bales.

¼ Turn Scale Install

IMPORTANT: Scale must weigh, drop bale, and have no weight before the next bale touches the scale.

- 1) Set the coilover spring tensioner at the tightest setting on both sides.*
- 2) Adjust the scale platform all the way forward*
- 3) Adjust upper shock mounts up or down to set platform parallel with the baler chamber or slightly raised from the parallel position.*
- 4) Use chain to anchor Stop Arm*
- 5) Adjust Kicker Arm to kick bale off the platform before the next bale touches the scale.*



Install Gazeeka

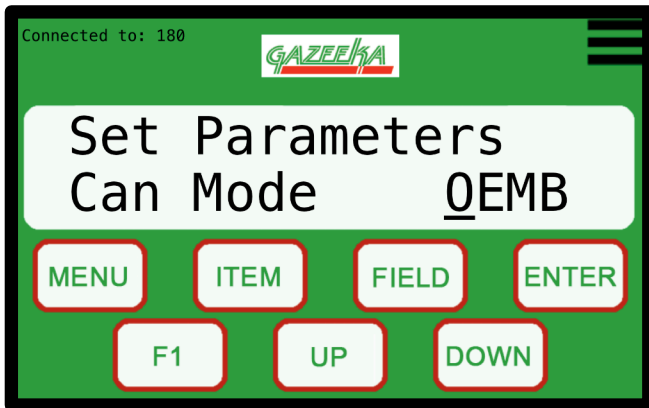


Video for Gazeeka software update

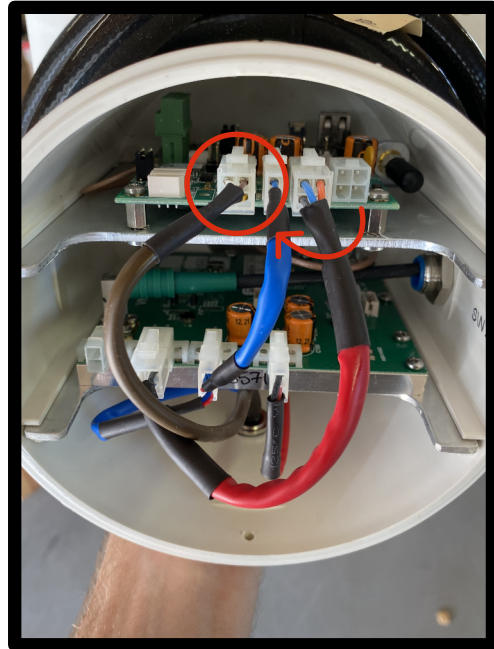


Video showing Gazeeka installed on scale

Must have Gazeeka 25.03 software or later, CANMODE set to "OEMB"



Make sure plug is inserted into left connector



Plug adapter harness into Gazeeka and X16 plug.

Install Gazeeka brackets to scale. Air calibrate after installation.

Ensure scale is still parallel with the chamber or slightly raised



Troubleshooting

Baler won't build pressure.

- 1) Check that monitor is set to Manual Mode and that pressure is set to a value above 80 psi, and tractor RPM is set above 1500.
- 2) Make sure valve is plugged into X12 and transducer is plugged into X13.
- 3) Make sure stroke counter is plugged into X11 and that yellow SPM number on the display is reading.
- 4) If PSI is less than 70, check the oil level, pump shaft connection, or other mechanical failure.

Baler strokes per minute (yellow number) reads 0 when the PTO is on.

- 1) Check that stroke counter is plugged into X11.
- 2) Check that the stroke counter sensor is within .250" of the feeder fork arm and that the red LED light is illuminated when triggered.
- 3) If no light, make sure power busses are plugged in properly and that there is power going to the baler.

Scale reads more than 2.0 lbs or less than -2.0 when empty.

- 1) Perform hard zero calibration found in the video on "Install Scale Amplifier" page.

Flake counter sensor not working.

- 1) Make sure "Flake Sensor" is enabled under the "Options" page in the Settings menu
- 2) Check clearances on flake sensor found on "Install Flake Sensor" page in this manual.
- 3) NOTE: Flake counter will only register once per stroke sensor trigger.

Field count is increasing more than once per tie cycle, and flake count shows many zeros.

- 1) Most likely the sensor is triggering more than once per tie cycle. This can happen if the sensor is not close enough, or there is excessive play in the needle carriage assembly.

710 Pro Series Quick Start Guide



Video showing screen operation and settings adjustment

Manual Mode shown

Toggle LBS to KG



Hold 3 seconds

Quick press

Adjust target pressure (manual)
Adjust target weight (auto)

Return to Home
from any screen

Toggle screens: Home, Camera (if enabled), Settings,
Gazeeka Settings (if enabled), Diagnostics

Auto Mode shown at night



8 bale average changes
color depending how close
it is to your set target weight
when operating in Auto Mode

Baler strokes per minute

Live scale reading

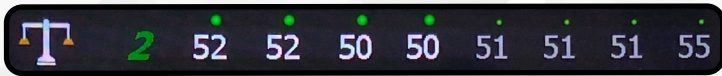
Field bale count & average weight

Instant, Average, & Peak Moisture



Start in Manual, then switch to Auto when you get the baler set after making several bales.

Flake counts: (white is current, orange is last 3).



Green dots above weights: The green dots appear when the shown weights are representative of the current pressure setting. If you make an adjustment in Manual or Auto, the dots will disappear, and reappear after enough bales have been made to reflect the new pressure setting.



In Auto mode, the control tile shows 3 numbers. The top is your set target weight. Use the UP/DOWN Arrow keys to adjust the target weight.

The middle number is the target pressure the BestBale system is telling the baler to be at.

The bottom number is the actual baler pressure.

Still have questions? Give us a call!

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